

**SERIES 4600F
HORIZONTAL SPLIT CASE PUMP
PARTS LIST**

No.	PART LIST	MATERIAL	QTY
1	CASING - LOWER	CAST IRON	1
2*	STUFFING BOX BUSHING	BRONZE	2
3	LANTERN RING	TEFLON	2
4*	PACKING	GRAPHITE	
5	GLAND NUT	STAINLESS STEEL	4
6	GLAND STUDBOLT	STAINLESS STEEL	4
7	RETAINER BEARING	STAINLESS STEEL	2
8*	SHAFT	CARBON STEEL	1
10*	INBOARD BEARING	NSK	1
11	INBOARD BEARING HOUSING	CAST IRON	1
12*	BEARING REMOVAL NUT	BRONZE	2
13	BEARING HOUSING CAP SCREW	CARBON STEEL	6
14*	SHAFT SLEEVE PACKING	STAINLESS STEEL	2
15	SPLIT RING	BRONZE	2
16	PACKING GLAND	BRONZE	2
17	STUFFING BOX EXTENSION	BRONZE	2
18	STUFFING BOX	CAST IRON	2
19*	STUFFING BOX "O" RING	BUNA N 80 DURO	2
20	CASING - UPPER	CAST IRON	1
21*	IMPELLER KEY	CARBON STEEL	1
22*	CASING RING	BRONZE	2
23*	IMPELLER	BRONZE	1
24*	PLUG	CAST IRON	1
25	NEEDLE VALVE	BRASS	2
26	SEAL PIPING	BRASS	2
27	SET SCREW	STAINLESS STEEL	4
29	TUBE CONNECTOR	BRASS	2
34	OUTBOARD BEARING HOUSING	CAST IRON	1
35*	DEFLECTOR	NEOPRENE	2
37	BEARING LOCK NUT	CARBON STEEL	1
38	BEARING LOCK WASHER	CARBON STEEL	1
39*	OUTBOARD BEARING	NSK	1
40	CAP SCREW	CARBON STEEL	4
46	CONNECTION TO DRAIN	CAST IRON	2
47	CAP SCREW	CARBON STEEL	16
49*	IMPELLER RING (OPTIONAL)	BRONZE	2
50	LOCKING PIN	STAINLESS STEEL	2
51	PIPE PLUG	CAST IRON	1
52	BEARING COLLAR	STAINLESS STEEL	1
	*CASING GASKET (NOT SHOWN)	VELOTHERM	1

* RECOMMENDED SPARES